Commonwealth of Kentucky Division for Air Quality

PERMIT APPLICATION SUMMARY FORM

Completed by: Mark Labhart

GENERAL INFORMATION:			
Name:	Fontaine Trailer Company		
Address:	100 Fontaine Trailer Road		
Date application received:	October 6, 2003		
SIC/Source description:	3715 / Trailer manufacturing		
EIS #:	021-033-00035		
Application log number:	56033		
Permit number:	F-04-010		
APPLICATION TYPE/PERMIT ACTIVITY	Y:		
[x] Initial issuance	General permit		
[] Permit modification	[x]Conditional major		
Administrative	[] Title V		
Minor	Synthetic minor		
Significant	[] Operating		
Permit renewal	[x] Construction/operating		
[] I climic tenewar	[A] Construction operating		
COMPLIANCE SUMMARY:			
[] Source is out of complian	ce [] Compliance schedule included		
[x] Compliance certification	1		
APPLICABLE REQUIREMENTS LIST:			
·			
[] NSR	[] NSPS [x] SIP		
[]PSD	[] NESHAPS [] Other		
[] Netted out of PSD/NSR	[] Not major modification per 401 KAR 51:017,		
	1(23)(b) or 51:052,1(14)(b)		
Missel Laneous			
MISCELLANEOUS:			
[] Acid rain source			
[] Source subject to 112(r)	11 6 11 : :		
	lly enforceable emissions cap		
	r alternative operating scenarios		
Source subject to a MAC			
	-case 112(g) or (j) determination		
[] Application proposes new			
[x] Certified by responsible of			
[x] Diagrams or drawings inc	eluded		
[] Confidential business info	ormation (CBI) submitted in application		
[] Pollution Prevention Mea			
[] Area is non-attainment (li	st pollutants):		

EMISSIONS SUMMARY:

Pollutant	Actual (tpy)	Allowable (tpy)	Potential (tpy)
PM/PM ₁₀	11.3	15.6	44.2
SO_2	0.01	0.01	0.01
NOx	2.3	2.3	2.27
СО	1.9	1.9	1.90
VOC	67.4	90	247
LEAD	0.00	0.00	0.00
HAP (by CAS)			
Xylene 1330-20-7	5.4	8.5	23.3
Methyl Ethyl Ketone 110-43-0	1.0	1.7	4.6
Hexamethylene Diisocyanate 822-06-0	0.067	0.067	0.29
Total HAP	6.5	11	28.1

SOURCE PROCESS DESCRIPTION:

This source manufactures heavy truck trailers. Unfinished steel and prefabricated parts such as axle assemblies are used. First constructed are the large beams used for the trailer frames. These are abrasive blast cleaned with steel shot, before trailer construction continues. Completed trailer frames are shot blast cleaned again in preparation for painting. Currently there is only one blast booth for the final cleaning operation. The source plans to add a second blast booth for this purpose. After cleaning, the trailers are moved into one of two spray booths. The painting process consists of taping (about 5 minutes), preheating (15 minutes in winter), prime coating (1 hour, 30 minutes), drying (10 minutes summer/ 20 minutes winter), top coating (2 hours), drying (15 minutes summer/ 30 minutes winter). After painting, the trailers are removed from the booth for final assembly. The source plans on adding a designated spray booth for priming. The current painting process can exceed 4 hours per trailer. The source would like to be able to produce 3 trailers in an 8-hour shift. Addition of the designated priming booth will allow for completion of 3 trailers per shift. In addition to the above, there is a small spray booth used for coating some of the pre-manufactured parts. There are also many welders in use and several natural gas space heaters. The welders, heaters and the abrasive blasting operations are insignificant activities. The primary sources of emissions from this facility are from the painting operations. Clean-up solution used for the coating equipment is 2 gal/day per booth, (8 gal/day total).

EMISSION AND OPERATING CAPS DESCRIPTION:

The source has elected to take emission limitations that reflect their projected production capacity to manufacture trailers. These operating limitations shall be, VOC emissions no more

than 90 TPY, single HAP emissions no more than 8.5 TPY and total HAP emissions no more than 11 TPY, with an additional limit on emissions of Hexamethylene Diisocyanate (CAS 822-06-0), to less than 134 lbs/year to comply with State Regulation 401 KAR 63:020, Potentially hazardous matter or toxic substances.